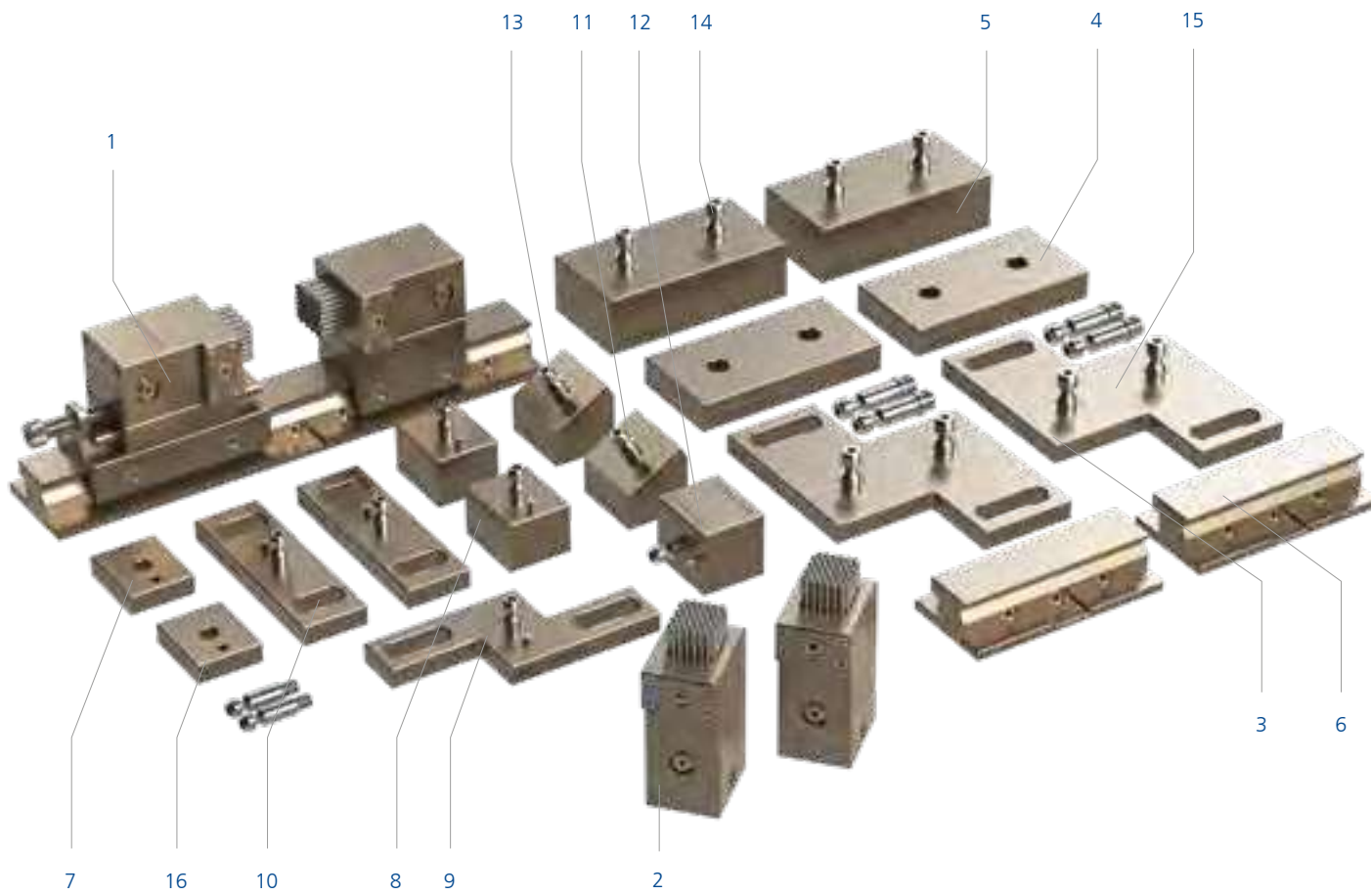


X-CLAMP 40 MINIATURE MACHINE VISE BASE KIT LARGE

ORDER NUMBER: 0020.3860



**X-CLAMP 40 BASE KIT LARGE**  
Miniature machine vise with two additional pin-modules for workpiece support – ideal for the machining of filigree parts. Handles even the most complex geometries.

The modular system consists of the following individual components:

Fig.	Article no.	Quantity	Description	Dimension	Pin field	Number of pins	Pin diameter	Pin stroke
1	0020.3858	1	X-CLAMP 40 Miniature vise	50 x 255 x 75 mm	21 x 24 mm	58 Pieces (2x)	3 mm	12 mm
Further information about the module:				Miniature machine vise with two adjustable jaws and clamping unit on 255 mm straight guide rail. Weight: 3 kg, Material housing/pins: Stainless steel, Installation location: any, Cleaning: Air and coolant connections, Data sheet and CAD data on request. Jaws can be mounted individually on short 100 mm guide rails.				
2	0021.3858	2	X-Support 40 Module	32 x 43 x 58 mm	21 x 24 mm	58 Pieces	3 mm	12mm
Further information about the module:				Weight: 0.6 kg, Material housing/pins: Stainless steel, Installation location: any, Cleaning: Air and coolant connections, Data sheet and CAD data on request.				
3	0020.0120	2	X-Clamp 100 S-Base plate	130 x 100 x 10 mm				
4	0020.1015	2	X-Clamp 100 Intermediate module	15 mm				
5	0020.1016	2	X-Clamp 100 Intermediate module	30 mm				
6	0020.3800	2	X-Clamp 40 Short guide rail	100 x 50 mm				
7	0021.3810	2	X-Support 40 Intermediate module	38 x 32 x 10 mm				
8	0021.3825	2	X-Support 40 intermediate module	38 x 32 x 25 mm				
9	0021.3828	1	X-Support 40 S-base plate	120 x 50 mm				
10	0021.3829	2	X-Support 40 Base plate	32 x 100 mm				
11	0021.3830	2	X-Support 40 Angle 30°	38 x 32 mm				
12	0021.3831	1	X-Support 40 Angle 90°	38 x 32 mm				
13	0021.0033	2	Connection pin 33 mm	33 mm, M6, hexagon socket SW4				
14	0020.0027	8	Connection pin X-Clamp 27 mm	27 mm, M10, hexagon socket SW4				
15	0020.0042	4	Connection pin X-Clamp 42 mm	42 mm, M10, hexagon socket SW4				
16	0050.1245	8	Connection pin X-Support 40, 23 mm	23 mm, M6 hexagon socket SW4				
-	-	1	Torque wrench	MICRO 6-30 Nm				
-	0900.9000	2	MATRIX Case					

